

IN THE CLAIMS:

1. (currently amended) A method of producing a three-layer fiber product having a grammage of ~~80 g/m² at the most~~ 25 to 60 g/m², the method comprising fitting on both sides of a middle layer consisting of at least one fiber layer, a fiber layer[[,]] which contains a filler and which forms a surface layer of the fiber product,

characterized in that

- the layers are formed by using a multilayer forming process wherein slush of pulp is layered in the headbox of a paper machine in such a way that filler and additives are added to the pulp used in the surface layers of the three-layer product, after which the pulps are fed separated from each other to the headbox and then immediately combined before the lip of the headbox, where the jet of the pulp slush is directed to the wire, and

- the filler of the surface layers consists at least partially of cellulose or lignocellulose fibrils, on which light-scattering material particles are deposited, the maximum content of which is 85 % of the total weight of the filler.

2. (canceled)

3. (previously presented) The method according claim 1, characterized by using a filler, which comprises cellulose or lignocellulose fibrils produced from vegetable fibers by refining and screening, and having an average thickness of less than 5 μm .

4. (previously presented) The method according to claim 1, characterized in that the light-scattering material particles are deposited on fibrils, which correspond to a fraction that passes a 50 mesh screen and/or whose average thickness is 0.1 - 10 μm with an average length of 10 - 1500 μm .

5. (previously presented) The method according to claim 1, characterized in that the light-scattering material particles are inorganic salts that can be formed from their source materials by precipitating in an aqueous medium.

6. (currently amended) The method according to claim 5, ~~characterised~~ characterized in that the light scattering material particles are calcium carbonate, calcium oxalate, calcium sulphate, barium sulphate or mixtures thereof.

7. (currently amended) The method according to claim 1, ~~characterised~~ characterized in that the proportion of inorganic salts of the weight of the filler is 75 - 85 % by weight.

8. (currently amended) The method according to claim 1, ~~characterised~~ characterized in that the grammage of ~~the middle layer is 20 - 60 g/m², and the grammage of each surface layer is~~ approximately 2 - 20 g/m².

9. (currently amended) The method according to claim 8, ~~characterised~~ characterized in that the ratio of the total weight of the surface layers in relation to the weight of the middle layer is 20/80 to 80/20.

10. (currently amended) The method according to claim 1, ~~characterised~~ characterized in that the middle layer comprises chemical cellulose pulp.

11. (currently amended) The method according to claim 1, ~~characterised~~ characterized in that the surface layers comprise mechanical pulp.

12. (canceled)

13. (currently amended) The method according to claim 1, ~~characterised~~ characterized in that the middle layer and the surface layers each comprise a mixture of chemical cellulose pulp and mechanical pulp, and wherein a mechanical pulp, which is coarser than that used for forming ~~the~~ one surface layer, optionally is used for forming the ~~bottom~~ other surface layer.

14. (currently amended) The method according to claim 1, ~~characterised~~ characterized in that the ratio of the total weight of the surface layers in relation to the weight of the middle layer is 30/70 to 70/30.

15. (currently amended) The method according to claim 1, ~~characterised~~ characterized in that the ratio of the total weight of the surface layers in relation to the weight of the middle layer is 35/65 to 65/35.